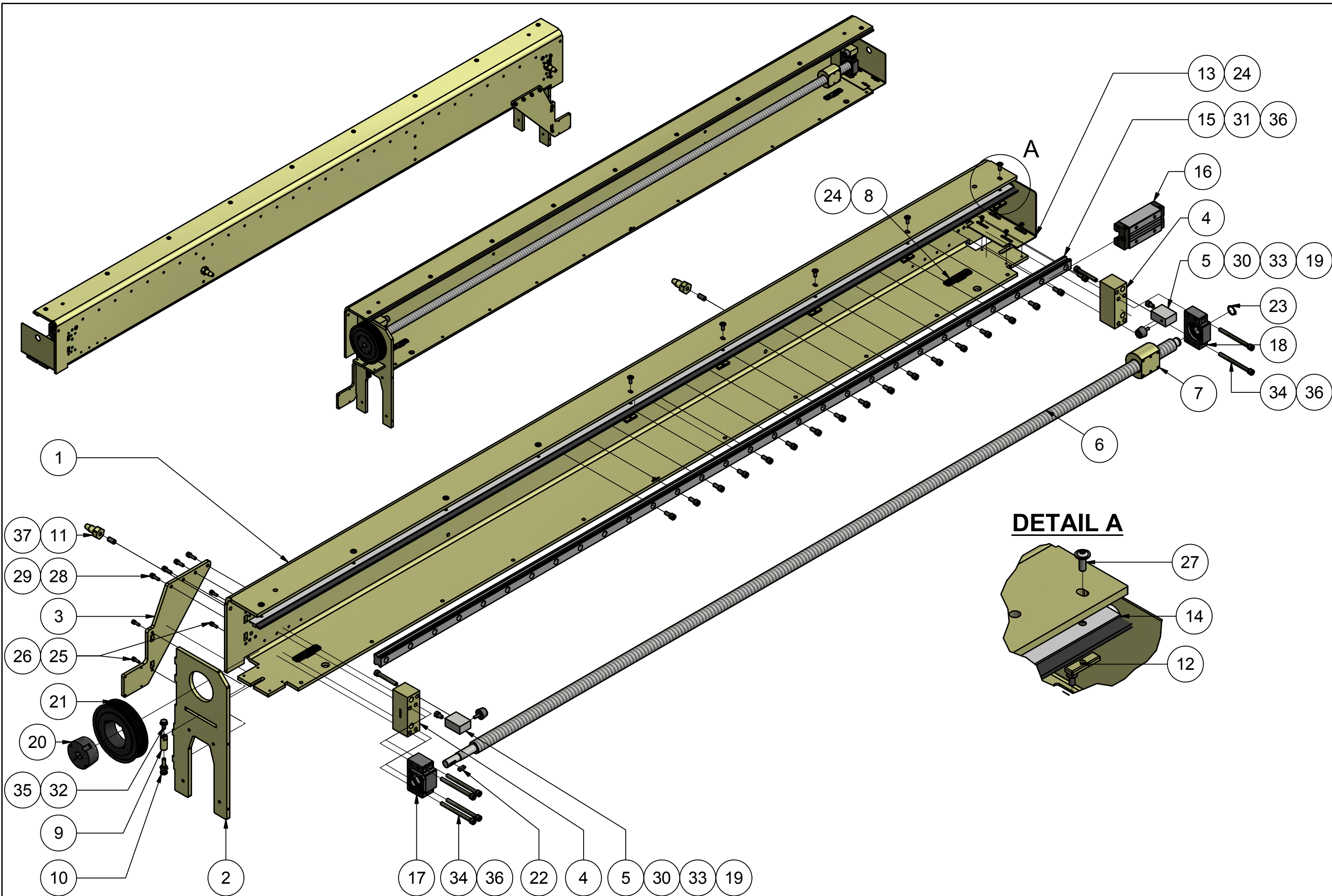
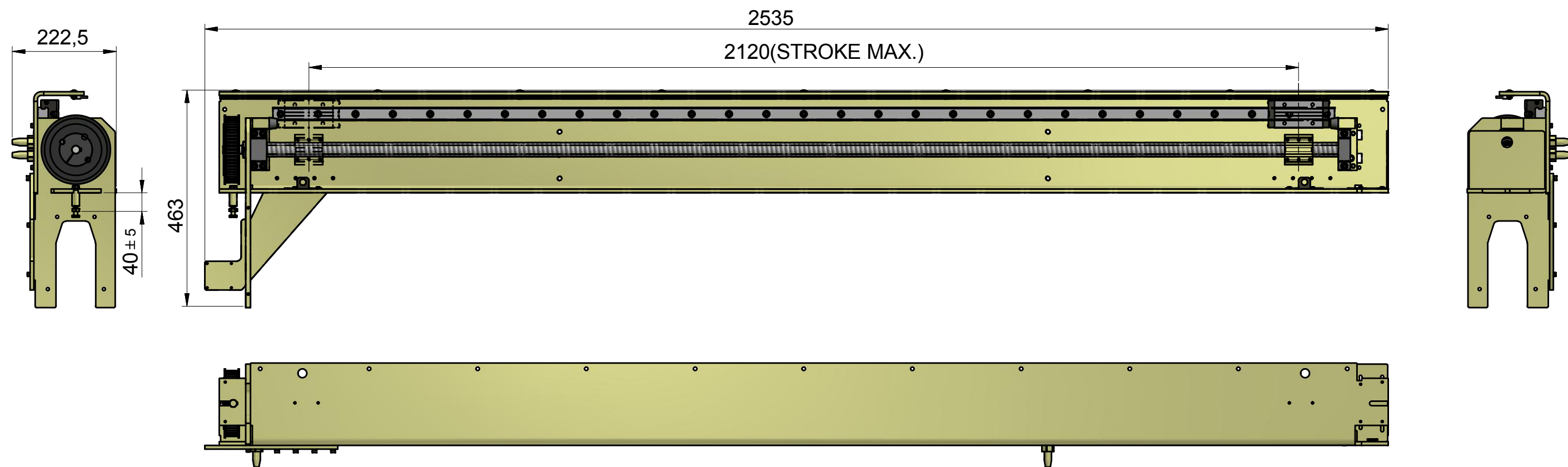




ASSEMBLY ORDER:
MOUNT TAPER BUSH & BELT PULLEY AFTER MOUNTING ITEM 2



REVISION HISTORY EAS					
REV	ECO		DESCRIPTION	DATE	APPROVED
-	E0106		RELEASE ACC.ECO	16-12-2017	osr
A			UPDATE	24-10-2018	welgravenj
Parts List					
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	1	FB993-101	BASE PROFILE		
2	1	FB997-101	MOUNTING PLATE DRIVE		
3	1	FB998-101	REINFORCEMENT PLATE		
4	2	FB1001-690	SPACER BLOCK		
5	2	FB1002-690	BUFFER BLOCK		
6	1	FB1005-010	TRAPEZE SPINDLE		
7	1	FB1007-021	TRAPEZE NUT		
8	2	FB1008-111	BRACKET		
9	1	FB1009-104	SHAFT		
10	1	FB1010-034	ADAPTOR		
11	2	FB1011-061	CENTER-PIN		
12	9	FB1045-127	LOCK STRIP		
13	1	FB1060-298	PROTECTION SHIELD		
14	1	FB1069-098	BRUSH		
15	1	PP0504-886	LINEAR GUIDE		
16	1	PP0506-885	SLIDER		
17	1	PP0507-155	BEARING FIXED		
18	1	PP0508-155	BEARING LOOSE		
19	2	PP0509-067	IMPACT BUFFER		
20	1	PP0511-719	TAPER BUSH		
21	1	PP0514-719	BELT PULLEY		
22	1	CAA613-2511A	KEY-PARALLEL W6x28		
23	1	CCE1020-0441A	RING-RETAINER 20x1,2		
24	8	CBA515-0281E	SCREW M5x10		
25	4	CCA519.028-1A	SCREW M5x16		
26	4	CAA1050.108-2A	WASHER M5		
27	9	PP0493-047	SCREW M6x16		
28	4	CCA621.028-1A	SCREW M6x20		
29	4	CAA1060.108-2A	WASHER M6		
30	2	CCA817-0281A	SCREW M8x12		
31	29	CCA821-0281A	SCREW M8x20		
32	1	CBE819-0461B	DIN 933 - M8 x 16		
33	2	CCA837-0281A	SCREW M8x60		
34	6	CCA847-0281A	SCREW M8x100		
35	1	CAE1080-1081A	WASHER M8		
36	35	CCE1008.108-5C	WASHER-SPRING M8		
37	2	CCA1021.028-5A	SET SCREW M10x20		
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]					TOL. ON ANGLES UNLESS SPEC. ± MM[inch]
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]
TOL. ON RADII UNLESS SPEC. ± MM[inch]					
SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]		
TOL.	0.2 [.008]	0.5 [.02]	1 [.04]		
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]		
WEIGHT: ± 115 kg			NO CHANGE, NO PROGRESS		
			3,2  FINISH UNLESS SPECIFIED		
			SCALE 1:9 		
			ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED		
GROUP TECH. CODES	C.		DO NOT SCALE DRAWING	DR. osr	DATE 1-4-2016
	M.			CH.	DATE
DRAWING NO. FB988-950					Rev A
					9/02
					A2