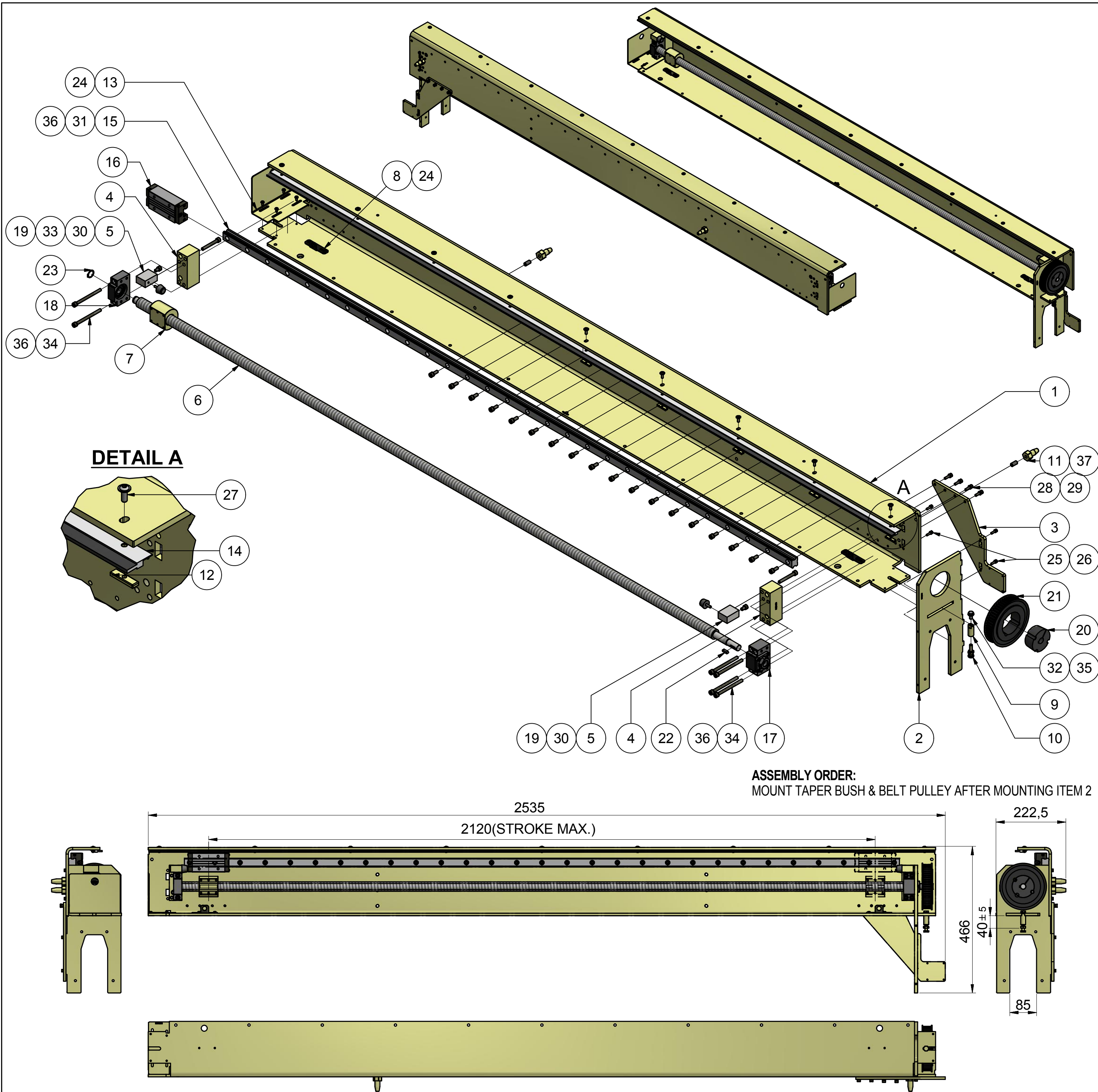
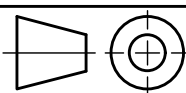




REVISION HISTORY EAS										
REV	ECO		DESCRIPTION	DATE	APPROVED					
-	E0106		RELEASE ACC.ECO	16-12-2017	osr					
A			UPDATE	24-10-2018	welgravenj					
Parts List										
ITEM	QTY	PART NUMBER	DESCRIPTION							
1	1	FB993-101	BASE PROFILE							
2	1	FB997-101	MOUNTING PLATE DRIVE							
3	1	FB998-101	REINFORCEMENT PLATE							
4	2	FB1001-690	SPACER BLOCK							
5	2	FB1002-690	BUFFER BLOCK							
6	1	FB1005-010	TRAPEZE SPINDLE							
7	1	FB1007-021	TRAPEZE NUT							
8	2	FB1008-111	BRACKET							
9	1	FB1009-104	SHAFT							
10	1	FB1010-034	ADAPTOR							
11	2	FB1011-061	CENTER-PIN							
12	9	FB1045-127	LOCK STRIP							
13	1	FB1060-298	PROTECTION SHIELD							
14	1	FB1069-098	BRUSH							
15	1	PP0504-886	LINEAR GUIDE							
16	1	PP0506-885	SLIDER							
17	1	PP0507-155	BEARING FIXED							
18	1	PP0508-155	BEARING LOOSE							
19	2	PP0509-067	IMPACT BUFFER							
20	1	PP0511-719	TAPER BUSH							
21	1	PP0514-719	BELT PULLEY							
22	1	CAA613-2511A	KEY-PARALLEL W6x28							
23	1	CCE1020-0441A	RING-RETAINER 20x1,2							
24	8	CBA515-0281E	SCREW M5x10							
25	4	CCA519.028-1A	SCREW M5x16							
26	4	CAA1050.108-2A	WASHER M5							
27	9	PP0493-047	SCREW M6x16							
28	4	CCA621.028-1A	SCREW M6x20							
29	4	CAA1060.108-2A	WASHER M6							
30	2	CCA817-0281A	SCREW M8x12							
31	29	CCA821-0281A	SCREW M8x20							
32	1	CBE819-0461B	DIN 933 - M8 x 16							
33	2	CCA837-0281A	SCREW M8x60							
34	6	CCA847-0281A	SCREW M8x100							
35	1	CAE1080-1081A	WASHER M8							
36	35	CCE1008.108-5C	WASHER-SPRING M8							
37	2	CCA1021.028-5A	SET SCREW M10x20							
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]					TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]				
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]	
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]			 CHANGE SYSTEMS www.EASchangesystems.com DESCRIPTION BASE PLATE ASSY EPRM12/15-2000L				
WEIGHT: ± 115 kg			NO CHANGE, NO PROGRESS							
			3,2  FINISH UNLESS SPECIFIED Raµm [Raµ]							
			SCALE 1:9							
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED						DRAWING NO. FB987-950		Rev A	9/02	
GROUP TECH. CODES	C.			DO NOT SCALE DRAWING	DR. osr CH.	DATE 1-4-2016 DATE	A2			