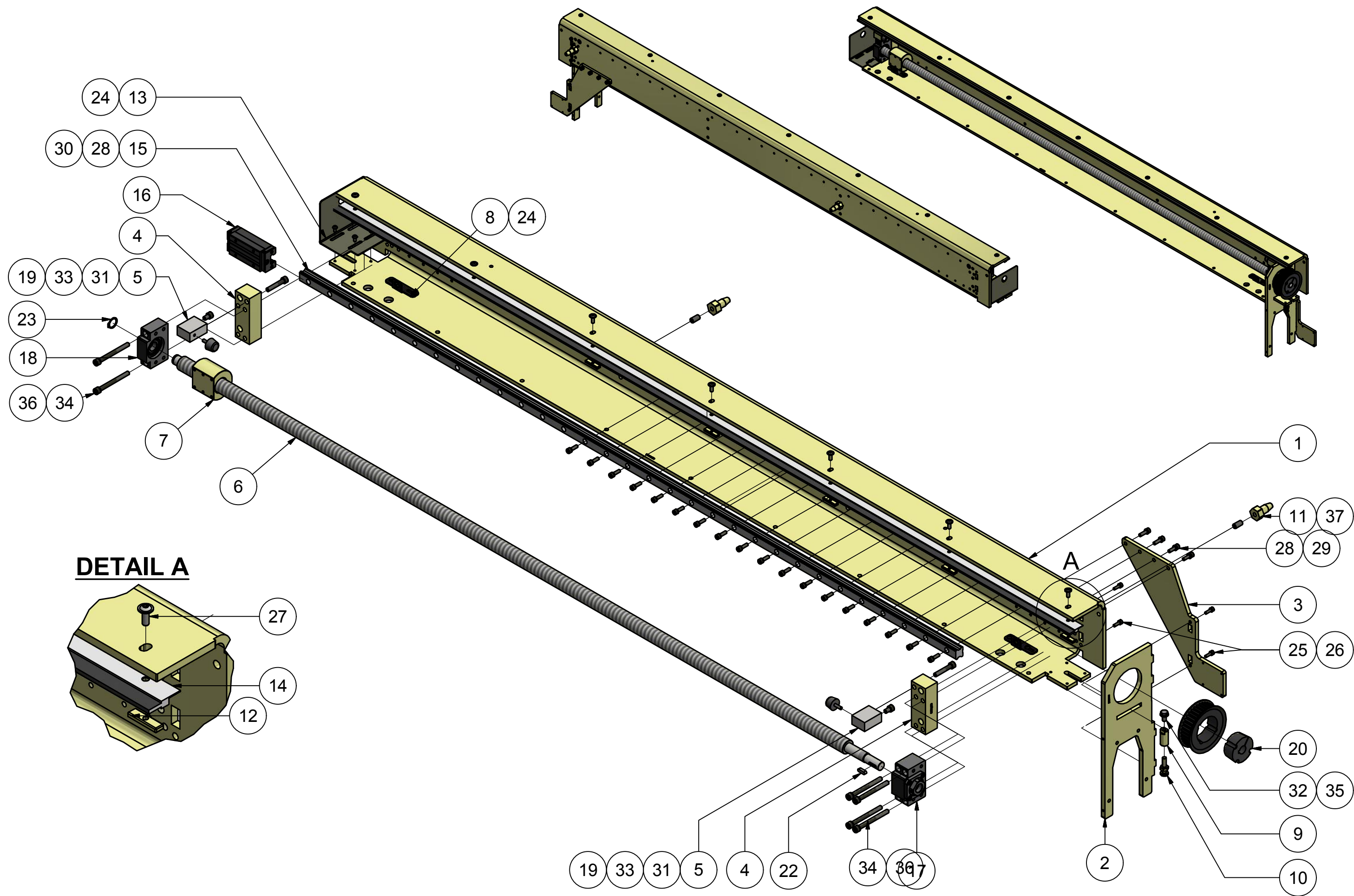
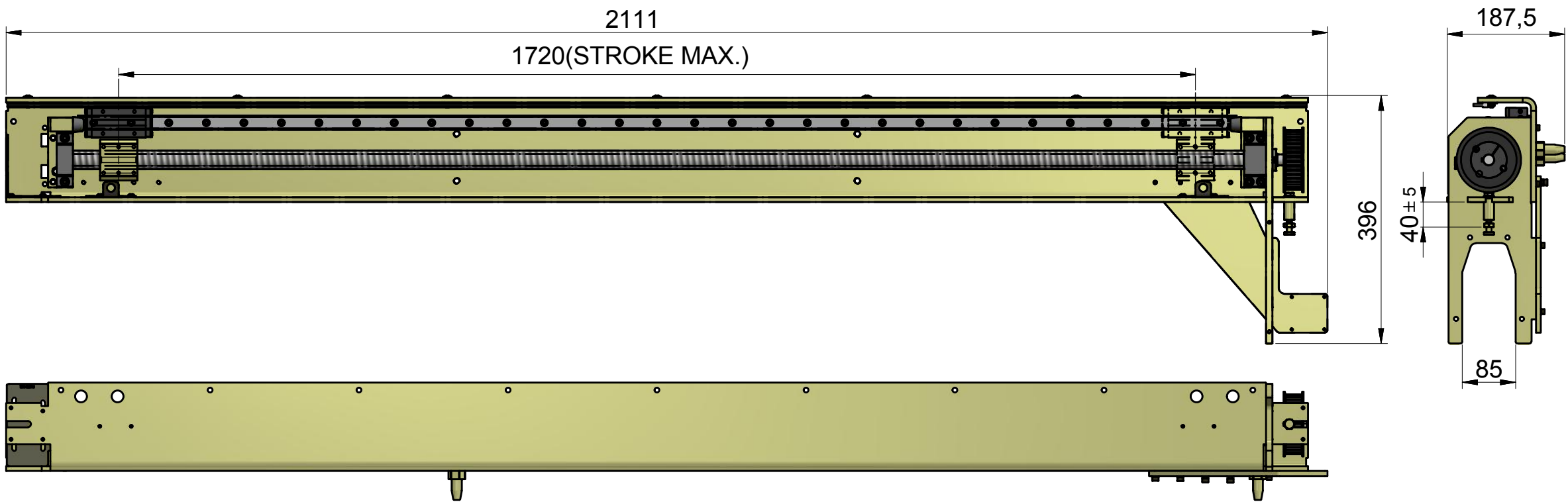
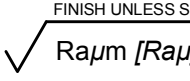
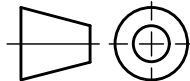




DETAIL A

ASSEMBLY ORDER:
MOUNT TAPER BUSH & BELT PULLEY AFTER MOUNTING ITEM 2



REVISION HISTORY EAS							
REV		ECO	DESCRIPTION		DATE	APPROVED	
-		E0106	RELEASE ACC.ECO		16-12-2017	osr	
A			UPDATE		24-10-2018	welgravenj	
Parts List							
ITEM	QTY	PART NUMBER		DESCRIPTION			
1	1	FB992-101		BASE PROFILE			
2	1	FB996-101		MOUNTING PLATE DRIVE			
3	1	FB998-101		REINFORCEMENT PLATE			
4	2	FB1000-690		SPACER BLOCK			
5	2	FB1002-690		BUFFER BLOCK			
6	1	FB1004-010		TRAPEZE SPINDLE			
7	1	FB1007-021		TRAPEZE NUT			
8	2	FB1008-111		BRACKET			
9	1	FB1009-104		SHAFT			
10	1	FB1010-034		ADAPTOR			
11	2	FB1011-061		CENTER-PIN			
12	7	FB1045-127		LOCK STRIP			
13	1	FB1059-298		PROTECTION SHIELD			
14	1	FB1068-098		BRUSH			
15	1	PP0503-886		LINEAR GUIDE			
16	1	PP0505-885		SLIDER			
17	1	PP0507-155		BEARING FIXED			
18	1	PP0508-155		BEARING LOOSE			
19	2	PP0509-067		IMPACT BUFFER			
20	1	RD160001-261		TAPER BUSH			
21	1	PP0513-719		BELT PULLEY			
22	1	CAA613-2511A		KEY-PARALLEL W6x28			
23	1	CCE1020-0441A		RING-RETAINER 20x1,2			
24	8	CBA515-0281E		SCREW M5x10			
25	4	CCA519.028-1A		SCREW M5x16			
26	4	CAA1050.108-2A		WASHER M5			
27	7	PP0493-047		SCREW M6x16			
28	35	CCA621.028-1A		SCREW M6x20			
29	4	CAA1060.108-2A		WASHER M6			
30	31	CCE1006-1085C		WASHER-SPRING M6			
31	2	CCA817-0281A		SCREW M8x12			
32	1	CBE819-0461B		DIN 933 - M8 x 16			
33	2	CCA831.028-1A		SCREW M8x45			
34	6	CCA844-0281A		SCREW M8x85			
35	1	CAE1080-1081A		WASHER M8			
36	6	CCE1008.108-5C		WASHER-SPRING M8			
37	2	CCA1021.028-5A		SET SCREW M10x20			
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]					TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]	
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	SIZE	
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	TOL.	
				± 1°			
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]				
WEIGHT: ± 78 kg			NO CHANGE, NO PROGRESS				www.EASchangesystems.com
			3,2  FINISH UNLESS SPECIFIED Raµm [Raµ]				
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED			SCALE 1:8		DESCRIPTION BASE PLATE ASSY EPRM8-1600L		
GROUP TECH. CODES	C.		DO NOT SCALE DRAWING	DR. osr	DATE 1-4-2016	DRAWING NO. FB985-950	
	M.			CH.	DATE	Rev A	
						9/02	
						A2	