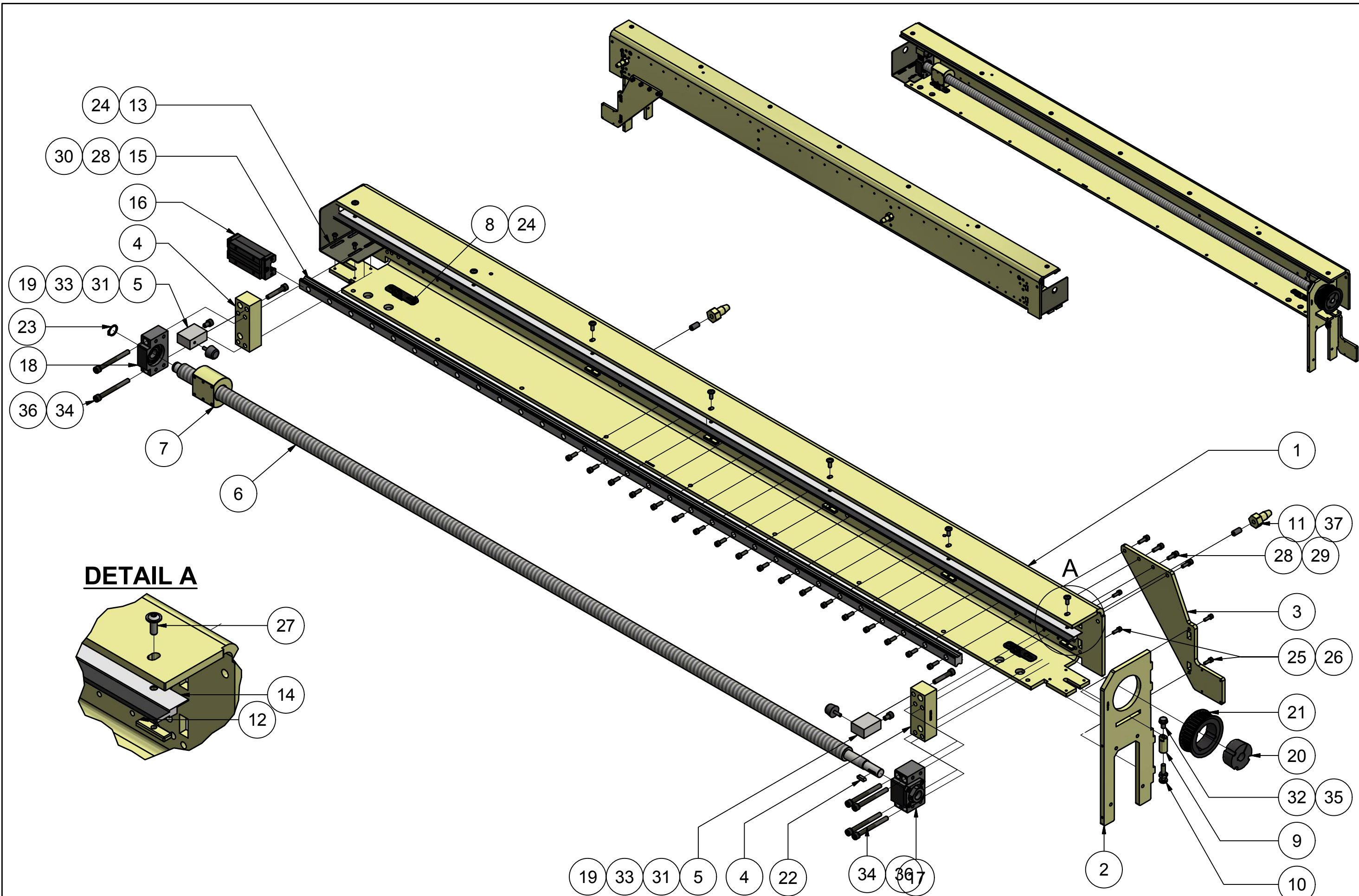
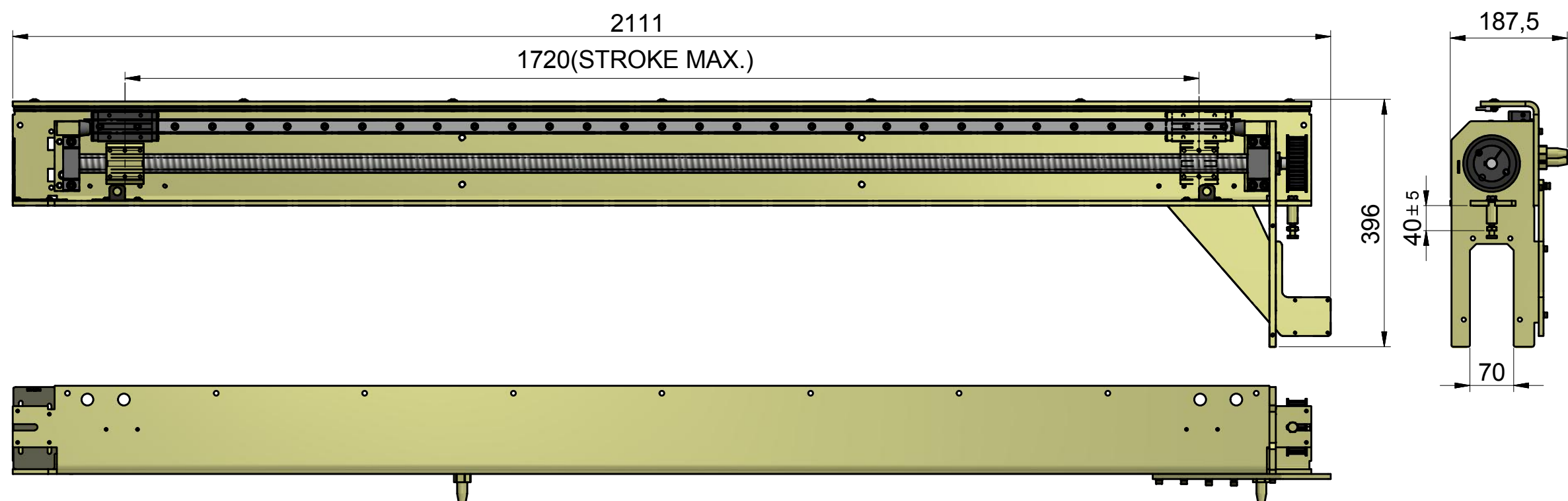
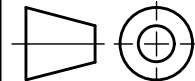




DETAIL A

ASSEMBLY ORDER:
MOUNT TAPER BUSH & BELT PULLEY AFTER MOUNTING ITEM 2



REVISION HISTORY EAS												
REV	ECO		DESCRIPTION		DATE	APPROVED						
-	E0106		RELEASE ACC.ECO		16-12-2017	osr						
A			UPDATED		24-10-2018	welgravenj						
Parts List												
ITEM	QTY	PART NUMBER		DESCRIPTION								
1	1	FB992-101		BASE PROFILE								
2	1	FB995-101		MOUNTING PLATE DRIVE								
3	1	FB998-101		REINFORCEMENT PLATE								
4	2	FB1000-690		SPACER BLOCK								
5	2	FB1002-690		BUFFER BLOCK								
6	1	FB1004-010		TRAPEZE SPINDLE								
7	1	FB1007-021		TRAPEZE NUT								
8	2	FB1008-111		BRACKET								
9	1	FB1009-104		SHAFT								
10	1	FB1010-034		ADAPTOR								
11	2	FB1011-061		CENTER-PIN								
12	7	FB1045-127		LOCK STRIP								
13	1	FB1059-298		PROTECTION SHIELD								
14	1	FB1068-098		BRUSH								
15	1	PP0503-886		LINEAR GUIDE								
16	1	PP0505-885		SLIDER								
17	1	PP0507-155		BEARING FIXED								
18	1	PP0508-155		BEARING LOOSE								
19	2	PP0509-067		IMPACT BUFFER								
20	1	RD160001-261		TAPER BUSH								
21	1	RD160001-226		BELT PULLEY								
22	1	CAA613-2511A		KEY-PARALLEL W6x28								
23	1	CCE1020-0441A		RING-RETAINER 20x1,2								
24	8	CBA515-0281E		SCREW M5x10								
25	4	CCA519.028-1A		SCREW M5x16								
26	4	CAA1050.108-2A		WASHER M5								
27	7	PP0493-047		SCREW M6x16								
28	35	CCA621.028-1A		SCREW M6x20								
29	4	CAA1060.108-2A		WASHER M6								
30	31	CCE1006-1085C		WASHER-SPRING M6								
31	2	CCA817-0281A		SCREW M8x12								
32	1	CBE819-0461B		DIN 933 - M8 x 16								
33	2	CCA831.028-1A		SCREW M8x45								
34	6	CCA844-0281A		SCREW M8x85								
35	1	CAE1080-1081A		WASHER M8								
36	6	CCE1008.108-5C		WASHER-SPRING M8								
37	2	CCA1021.028-5A		SET SCREW M10x20								
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]					TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]						
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]			
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]		
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]			 www.EASchangesystems.com						
WEIGHT: ± 78 kg			NO CHANGE, NO PROGRESS									
			3,2  FINISH UNLESS SPECIFIED $Ra_{\mu m} [Ra_{\mu}]$									
			SCALE 1 : 8									
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED						DESCRIPTION BASE PLATE ASSY EPRM6-1600L						
GROUP	TECH.	CODES	C.			DO NOT SCALE DRAWING	DR. osr	DATE 1-4-2016		DRAWING NO. FB983-950	Rev A	9/02
			M.				CH.	DATE				A2