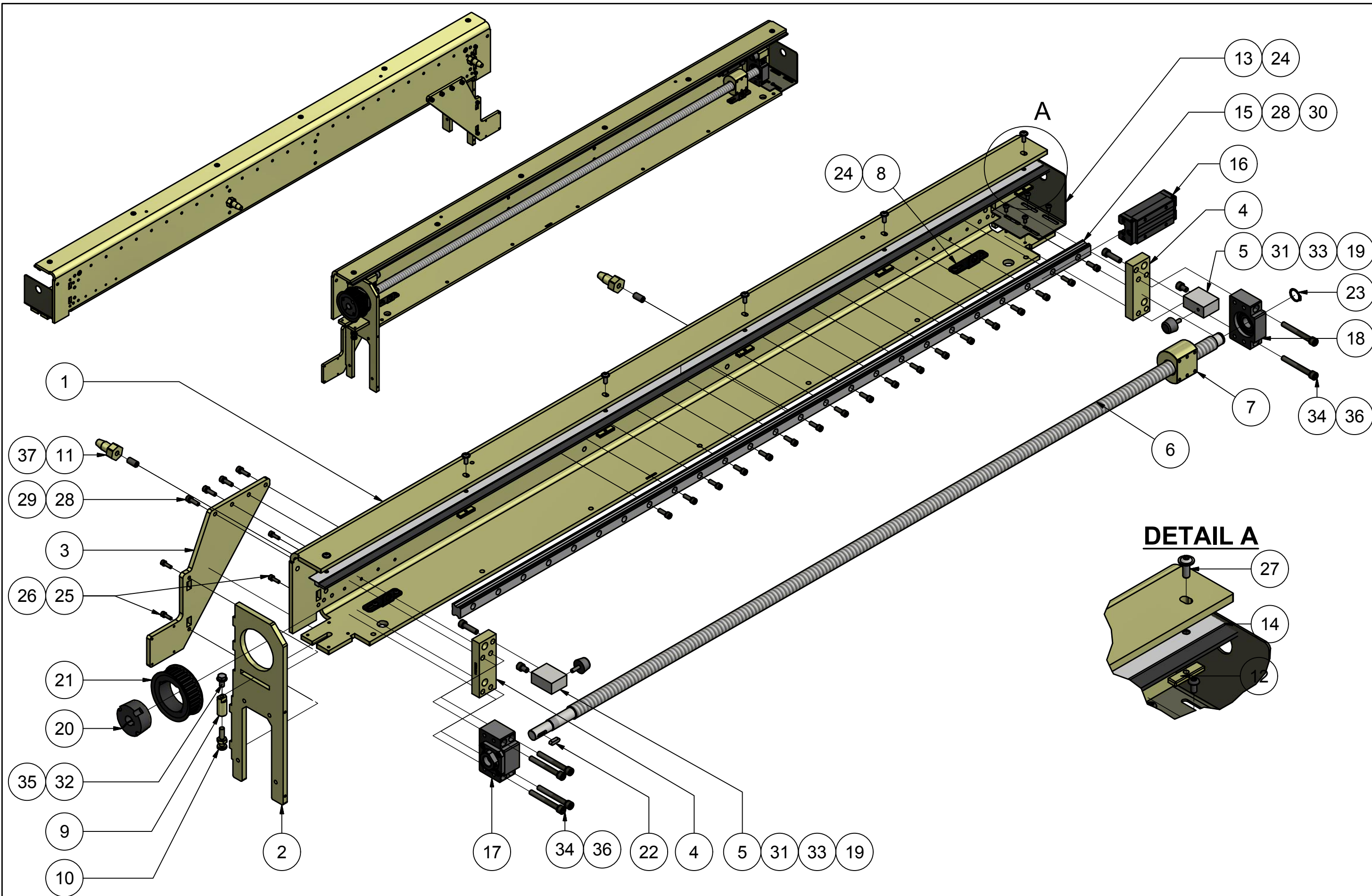
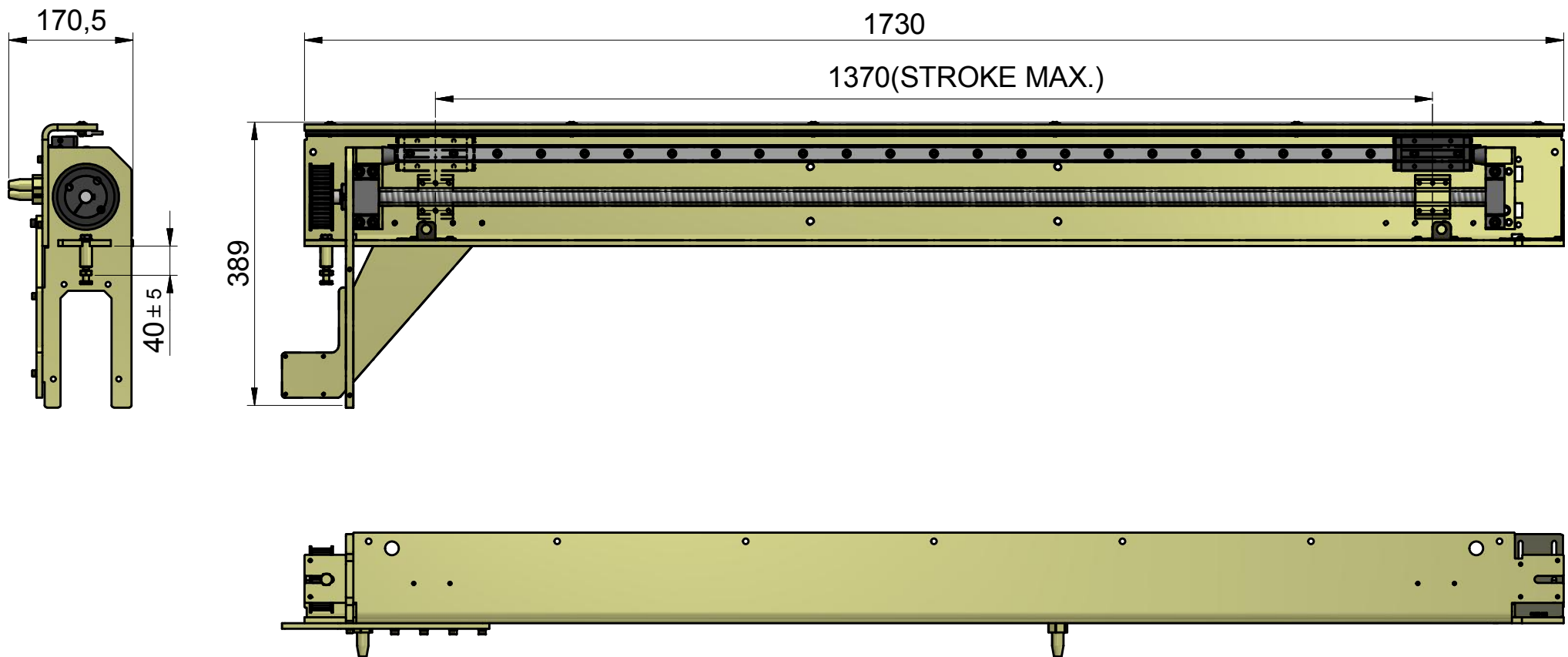
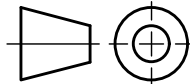




ASSEMBLY ORDER:
MOUNT TAPER BUSH & BELT PULLEY AFTER MOUNTING ITEM 2



REVISION HISTORY EAS										
REV		ECO		DESCRIPTION		DATE	APPROVED			
-		E0106		RELEASE ACC.ECO		16-12-2017	osr			
A				UPDATED		24-10-2018	welgravenj			
Parts List										
ITEM	QTY	PART NUMBER		DESCRIPTION						
1	1	FB991-101		BASE PROFILE						
2	1	FB994-101		MOUNTING PLATE DRIVE						
3	1	FB998-101		REINFORCEMENT PLATE						
4	2	FB999-690		SPACER BLOCK						
5	2	FB1002-690		BUFFER BLOCK						
6	1	FB1003-010		TRAPEZE SPINDLE						
7	1	FB1006-021		TRAPEZE NUT						
8	2	FB1008-111		BRACKET						
9	1	FB1009-104		SHAFT						
10	1	FB1010-034		ADAPTOR						
11	2	FB1011-061		CENTER-PIN						
12	6	FB1045-127		LOCK STRIP						
13	1	FB1058-298		PROTECTION SHIELD						
14	1	FB1067-098		BRUSH						
15	1	PP0502-886		LINEAR GUIDE						
16	1	PP0505-885		SLIDER						
17	1	PP0507-155		BEARING FIXED						
18	1	PP0508-155		BEARING LOOSE						
19	2	PP0509-067		IMPACT BUFFER						
20	1	RD160001-261		TAPER BUSH						
21	1	RD160001-226		BELT PULLEY						
22	1	CAA613-2511A		KEY-PARALLEL W6x28						
23	1	CCE1020-0441A		RING-RETAINER 20x1,2						
24	8	CBA515-0281E		SCREW M5x10						
25	4	CCA519.028-1A		SCREW M5x16						
26	4	CAA1050.108-2A		WASHER M5						
27	6	PP0493-047		SCREW M6x16						
28	29	CCA621.028-1A		SCREW M6x20						
29	4	CAA1060.108-2A		WASHER M6						
30	25	CCE1006-1085C		WASHER-SPRING M6						
31	2	CCA817-0281A		SCREW M8x12						
32	1	CBE819-0461B		DIN 933 - M8 x 16						
33	2	CCA825-0281A		SCREW M8x30						
34	6	CCA841-0281A		SCREW M8x70						
35	1	CAE1080-1081A		WASHER M8						
36	6	CCE1008.108-5C		WASHER-SPRING M8						
37	2	CCA1021.028-5A		SET SCREW M10x20						
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]					TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]				
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]	
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]							
WEIGHT: ± 58 kg			NO CHANGE, NO PROGRESS							
			3,2  FINISH UNLESS SPECIFIED $Ra\mu m [Ra\mu]$							
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED			SCALE 1:8				DESCRIPTION BASE PLATE ASSY EPRM4-1250R			
GROUP TECH. CODES	C.		DO NOT SCALE DRAWING	DR. osr	DATE 1-4-2016	DRAWING NO. FB982-950	Rev A	9/02		
	M.			CH.	DATE			A2		