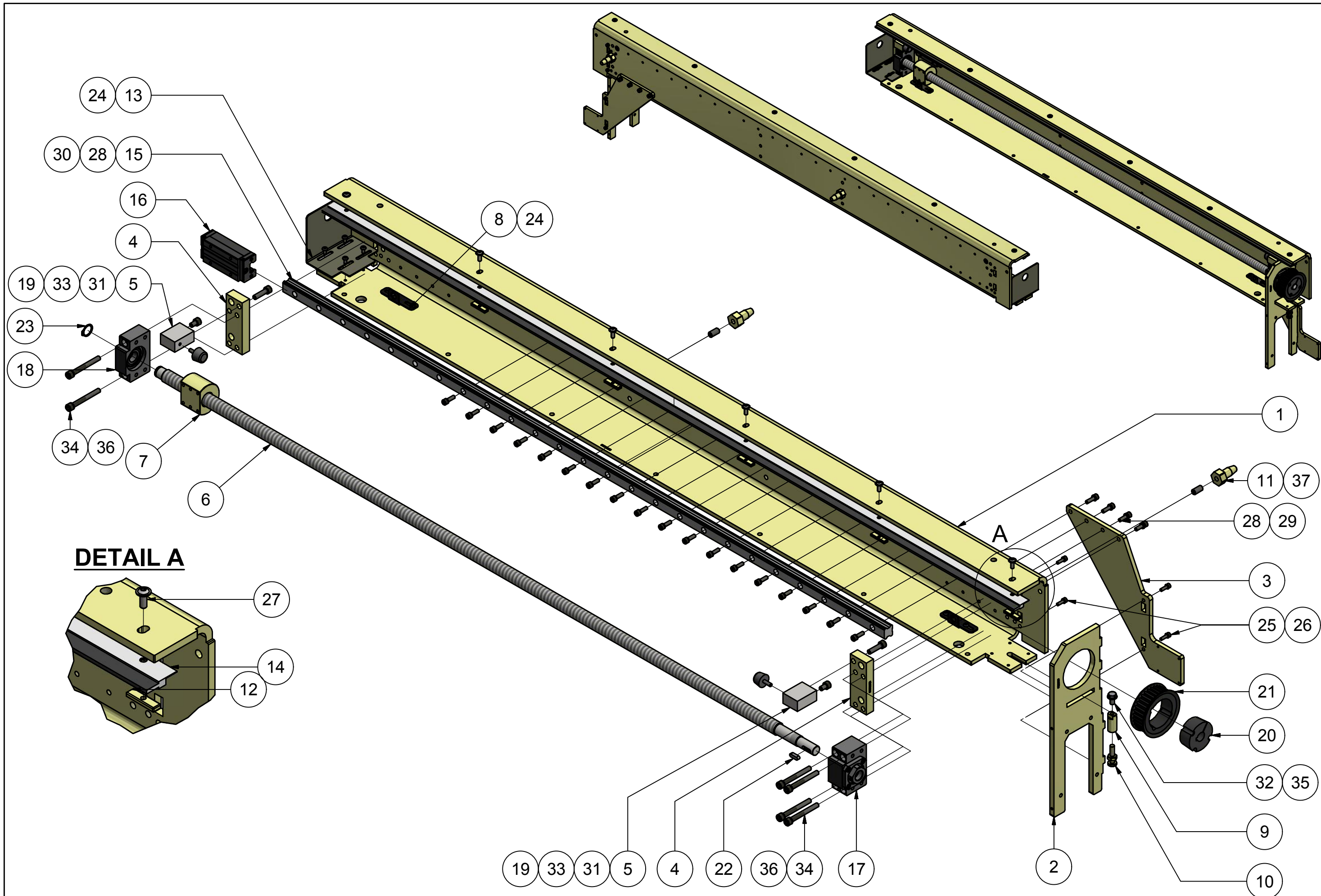
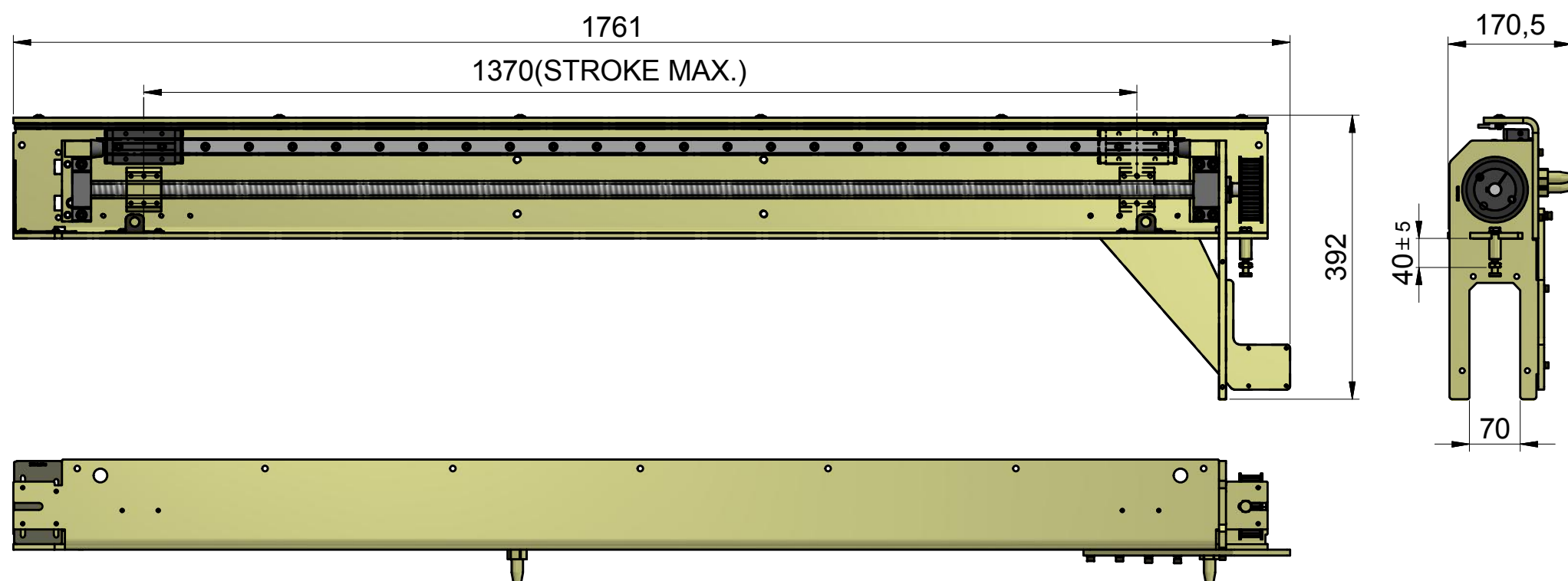
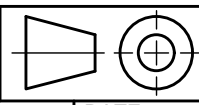




DETAIL A

ASSEMBLY ORDER:
MOUNT TAPER BUSH & BELT PULLEY AFTER MOUNTING ITEM 2



REVISION HISTORY EAS										
REV	ECO	DESCRIPTION		DATE	APPROVED					
-	E0106	RELEASE ACC.ECO		16-12-2017	osr					
A		UPDATED		24-10-2018	welgravenj					
Parts List										
ITEM	QTY	PART NUMBER	DESCRIPTION							
1	1	FB991-101	BASE PROFILE							
2	1	FB994-101	MOUNTING PLATE DRIVE							
3	1	FB998-101	REINFORCEMENT PLATE							
4	2	FB999-690	SPACER BLOCK							
5	2	FB1002-690	BUFFER BLOCK							
6	1	FB1003-010	TRAPEZE SPINDLE							
7	1	FB1006-021	TRAPEZE NUT							
8	2	FB1008-111	BRACKET							
9	1	FB1009-104	SHAFT							
10	1	FB1010-034	ADAPTOR							
11	2	FB1011-061	CENTER-PIN							
12	6	FB1045-127	LOCK STRIP							
13	1	FB1058-298	PROTECTION SHIELD							
14	1	FB1067-098	BRUSH							
15	1	PP0502-886	LINEAR GUIDE							
16	1	PP0505-885	SLIDER							
17	1	PP0507-155	BEARING FIXED							
18	1	PP0508-155	BEARING LOOSE							
19	2	PP0509-067	IMPACT BUFFER							
20	1	RD160001-261	TAPER BUSH							
21	1	RD160001-226	BELT PULLEY							
22	1	CAA613-2511A	KEY-PARALLEL W6x28							
23	1	CCE1020-0441A	RING-RETAINER 20x1,2							
24	8	CBA515-0281E	SCREW M5x10							
25	4	CCA519.028-1A	SCREW M5x16							
26	4	CAA1050.108-2A	WASHER M5							
27	6	PP0493-047	SCREW M6x16							
28	29	CCA621.028-1A	SCREW M6x20							
29	4	CAA1060.108-2A	WASHER M6							
30	25	CCE1006-1085C	WASHER-SPRING M6							
31	2	CCA817-0281A	SCREW M8x12							
32	1	CBE819-0461B	DIN 933 - M8 x 16							
33	2	CCA825-0281A	SCREW M8x30							
34	6	CCA841-0281A	SCREW M8x70							
35	1	CAE1080-1081A	WASHER M8							
36	6	CCE1008.108-5C	WASHER-SPRING M8							
37	2	CCA1021.028-5A	SET SCREW M10x20							
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]					TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]				
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]	
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]			 CHANGE SYSTEMS www.EASchangesystems.com				
WEIGHT: ± 58 kg			NO CHANGE, NO PROGRESS							
			3,2  FINISH UNLESS SPECIFIED $Ra_{\mu m} [Ra_{\mu}]$							
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED			SCALE 1 : 8			DESCRIPTION BASE PLATE ASSY EPRM4-1250L				
GROUP TECH. CODES	C.		DO NOT SCALE DRAWING	DR. osr CH.	DATE 1-4-2016 DATE	DRAWING NO. FB981-950	Rev A	9/02 A2		