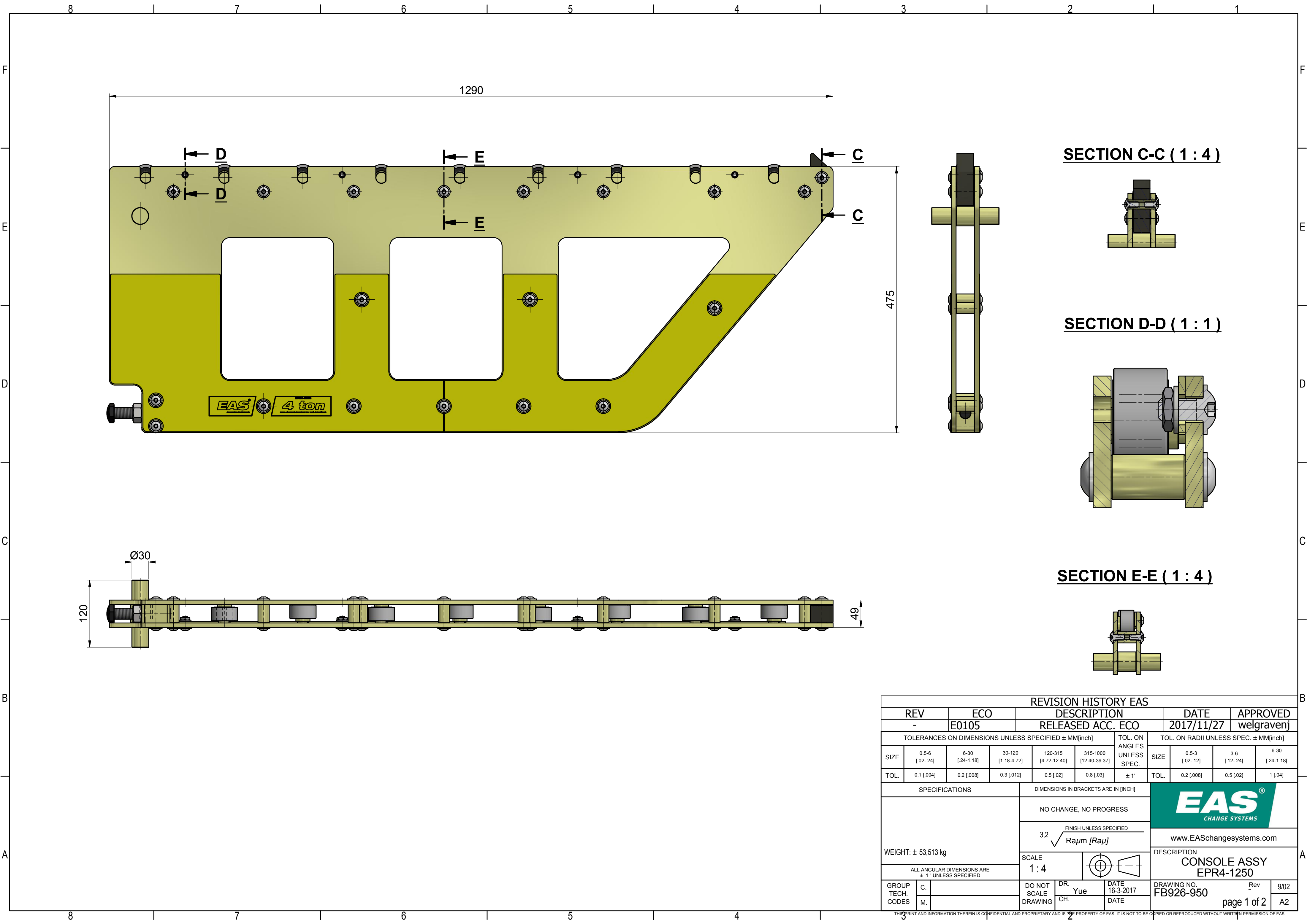
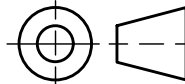
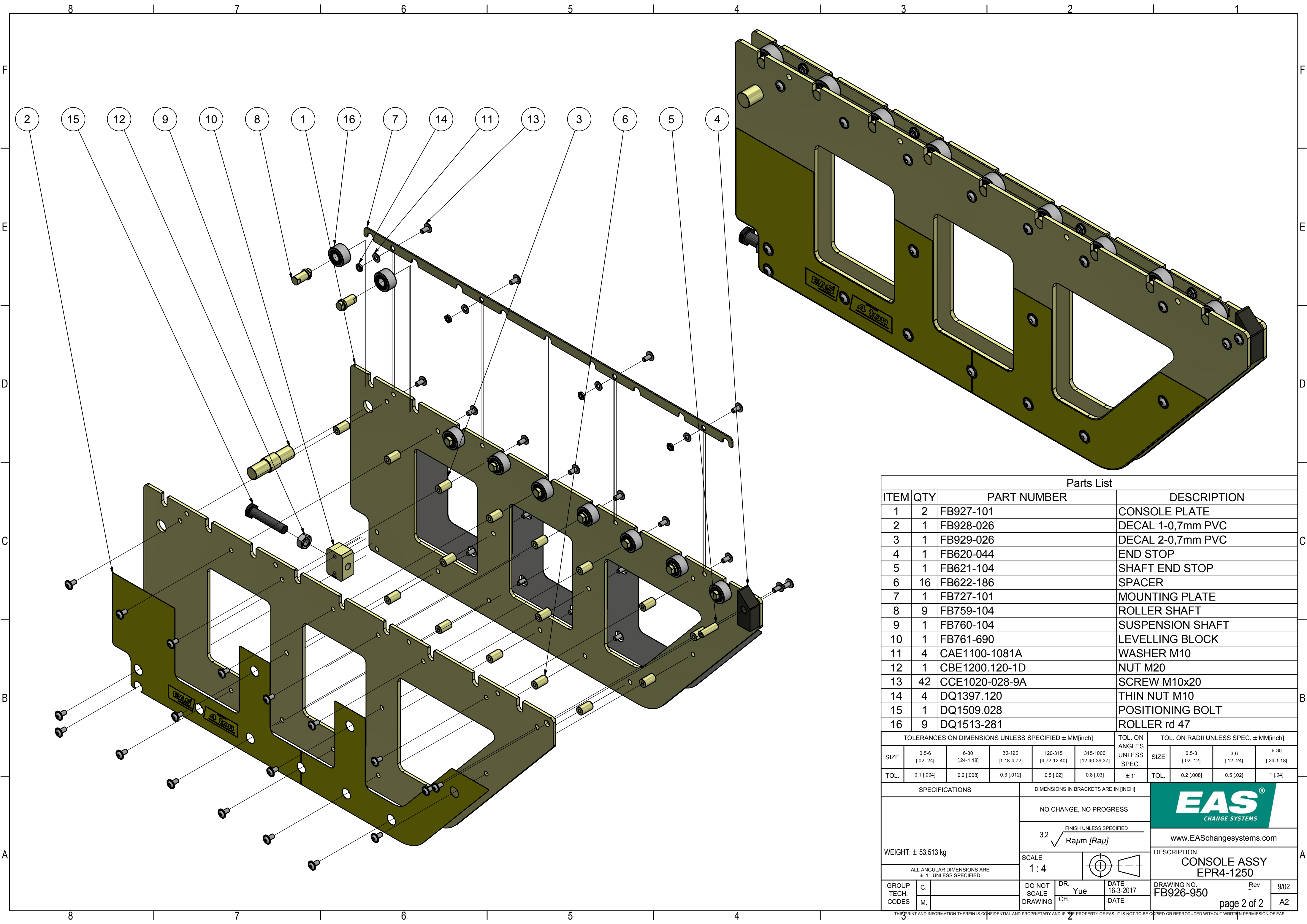




REVISION HISTORY EAS											
REV		ECO		DESCRIPTION				DATE		APPROVED	
-		E0105		RELEASED ACC. ECO				2017/11/27		welgravenj	
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]				
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]		SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]	
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]	
SPECIFICATIONS				DIMENSIONS IN BRACKETS ARE IN [INCH]				 CHANGE SYSTEMS			
WEIGHT: ± 53,513 kg				NO CHANGE, NO PROGRESS							
				3,2  FINISH UNLESS SPECIFIED Raµm [Rajµ]							
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED				SCALE 1 : 4				DESCRIPTION CONSOLE ASSY EPR4-1250			
GROUP TECH. CODES		C.			DO NOT SCALE DRAWING	DR. Yue	DATE 16-3-2017	DRAWING NO. FB926-950		Rev	9/02
		M.				CH.	DATE			page 1 of 2	A2



Parts List											
ITEM	QTY	PART NUMBER				DESCRIPTION					
1	2	FB927-101				CONSOLE PLATE					
2	1	FB928-026				DECAL 1-0,7mm PVC					
3	1	FB929-026				DECAL 2-0,7mm PVC					
4	1	FB620-044				END STOP					
5	1	FB621-104				SHAFT END STOP					
6	16	FB622-186				SPACER					
7	1	FB727-101				MOUNTING PLATE					
8	9	FB759-104				ROLLER SHAFT					
9	1	FB760-104				SUSPENSION SHAFT					
10	1	FB761-690				LEVELLING BLOCK					
11	4	CAE1100-1081A				WASHER M10					
12	1	CBE1200.120-1D				NUT M20					
13	42	CCE1020-028-9A				SCREW M10x20					
14	4	DQ1397.120				THIN NUT M10					
15	1	DQ1509.028				POSITIONING BOLT					
16	9	DQ1513-281				ROLLER rd 47					
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.		TOL. ON RADII UNLESS SPEC. ± MM[inch]			
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]			SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1'		TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]			EAS® CHANGE SYSTEMS					
WEIGHT: ± 53,513 kg			NO CHANGE, NO PROGRESS								
			3,2 √ FINISH UNLESS SPECIFIED $Ra\mu m [Ra\mu]$								
ALL ANGULAR DIMENSIONS ARE ± 1' UNLESS SPECIFIED			SCALE 1 : 4				www.EASchangesystems.com				
								DESCRIPTION			
								CONSOLE ASSY EPR4-1250			
GROUP TECH. CODES	C.			DO NOT SCALE DRAWING	DR. Yue	DATE 16-3-2017	DRAWING NO. FB926-950		Rev	9/02	A2
	M.				CH.	DATE			page 2 of 2		

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