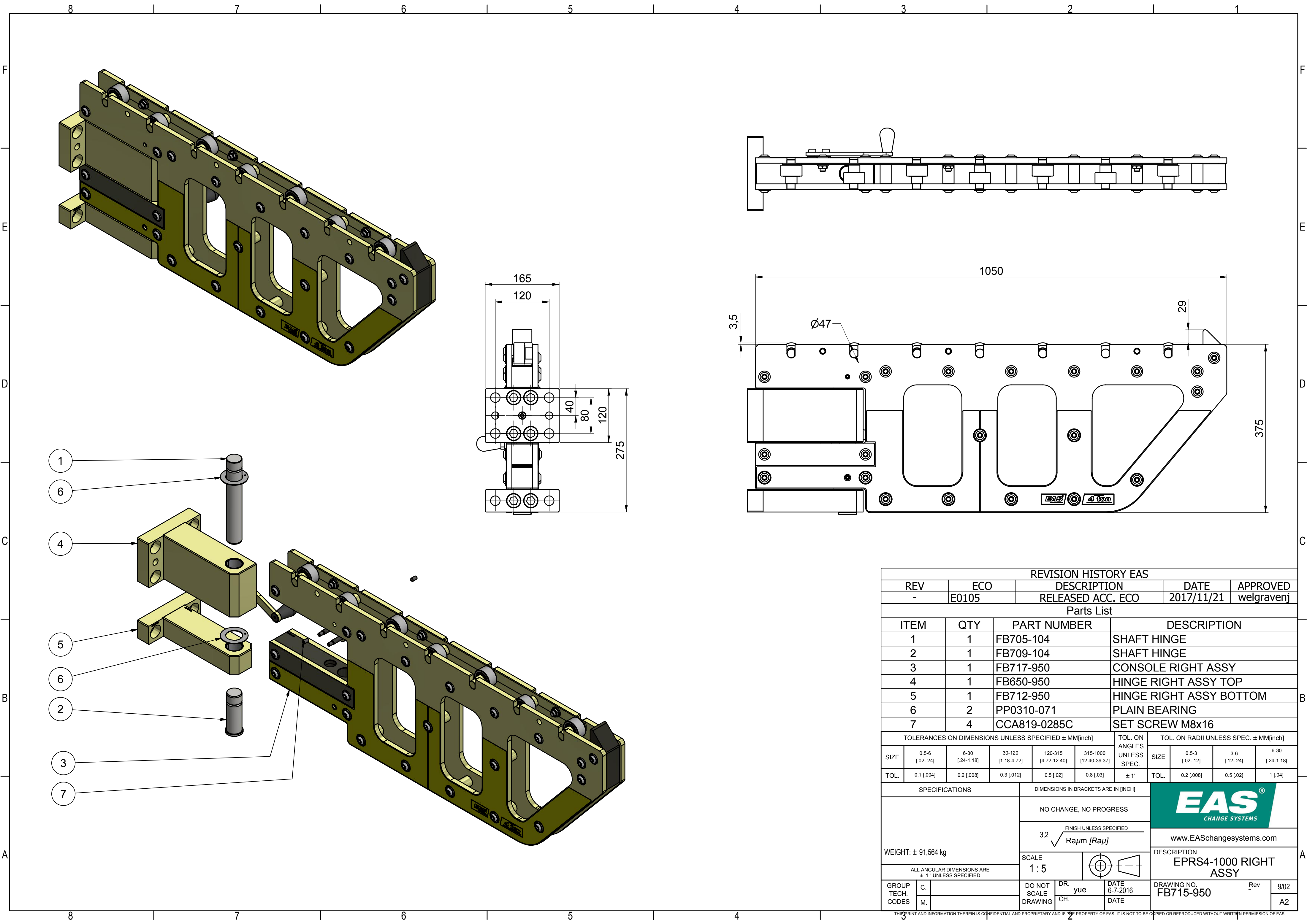
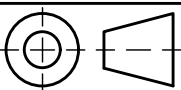




REVISION HISTORY EAS																
REV		ECO		DESCRIPTION			DATE		APPROVED							
-		E0105		RELEASED ACC. ECO			2017/11/21		welgravenj							
Parts List																
ITEM		QTY	PART NUMBER			DESCRIPTION										
1		1	FB705-104			SHAFT HINGE										
2		1	FB709-104			SHAFT HINGE										
3		1	FB717-950			CONSOLE RIGHT ASSY										
4		1	FB650-950			HINGE RIGHT ASSY TOP										
5		1	FB712-950			HINGE RIGHT ASSY BOTTOM										
6		2	PP0310-071			PLAIN BEARING										
7		4	CCA819-0285C			SET SCREW M8x16										
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]							TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]								
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]	SIZE		0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]						
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]						
SPECIFICATIONS				DIMENSIONS IN BRACKETS ARE IN [INCH]			 CHANGE SYSTEMS									
WEIGHT: ± 91,564 kg				NO CHANGE, NO PROGRESS								www.EASchangesystems.com				
				3.2 $\sqrt{Ra\mu m [Ra\mu]}$ FINISH UNLESS SPECIFIED												
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED				SCALE 1 : 5			DESCRIPTION EPRS4-1000 RIGHT ASSY									
GROUP	C.			DO NOT	DR.	DATE	DRAWING NO. FB715-950		Rev	9/02						
TECH. CODES	M.			SCALE DRAWING	yue	6-7-2016						DATE	A2			