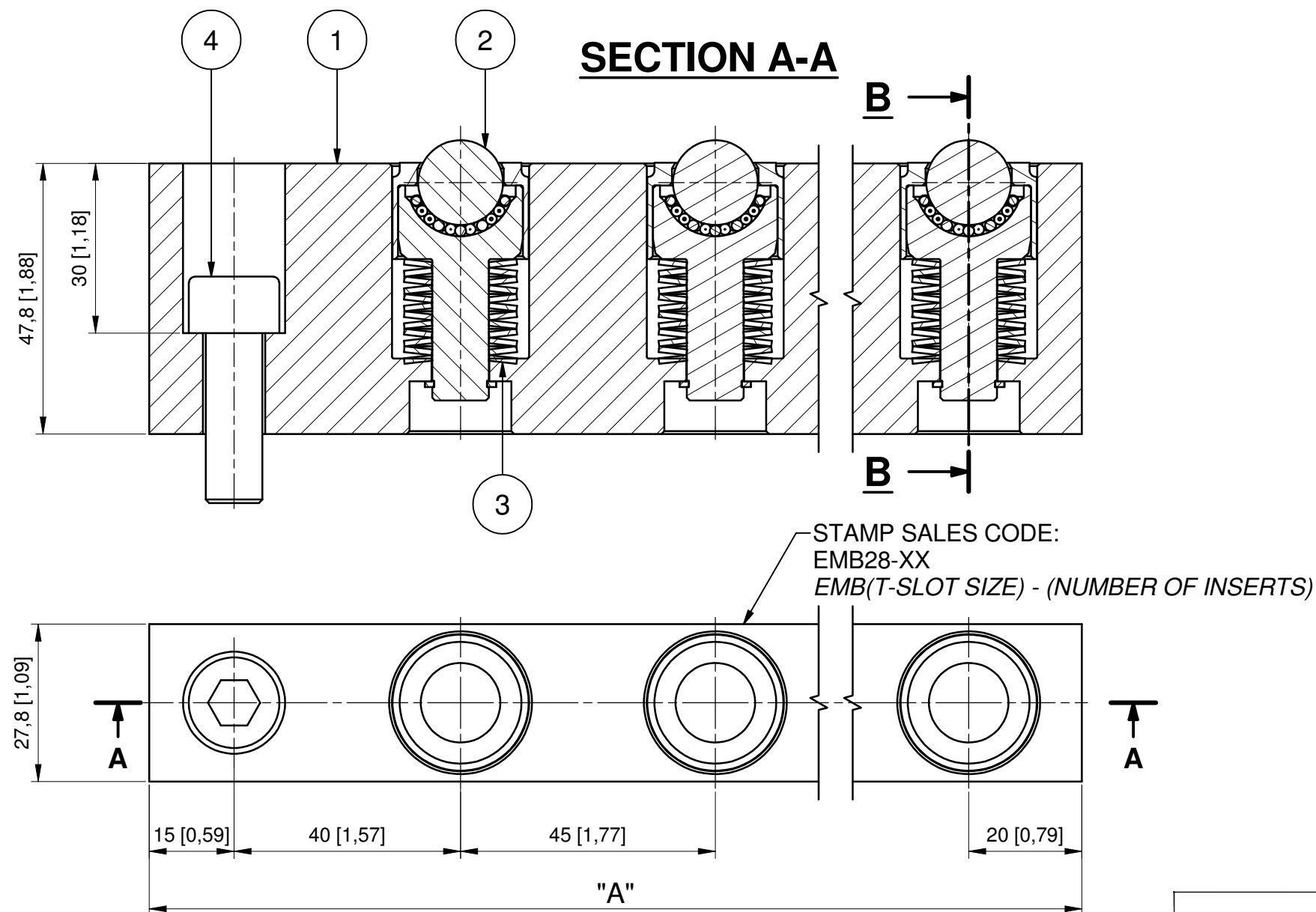
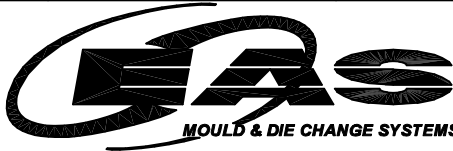
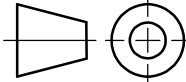




EMB28 LENGHT				
FB395-005	LENGHT "A"	EMB28-680 (QTY)	EMB28-690 (QTY)	CBE1025-0281A (QTY)
3	165	3	3	1
4	210	4	4	1
5	255	5	5	1
6	300	6	6	1
7	345	7	7	1
8	390	8	8	1
9	435	9	9	1
10	480	10	10	1
11	525	11	11	1
12	570	12	12	1
13	615	13	13	1
14	660	14	14	1
15	705	15	15	1
16	750	16	16	1
17	795	17	17	1
18	840	18	18	1
19	885	19	19	1
20	930	20	20	1

Parts List										
ITEM		QTY	PART NUMBER				DESCRIPTION			
1		*	FB395-005				BASE EMB28			
2		*	EMB28-690				PLUNGER ASSY			
3		*	EMB28-680				SPRING ASSY			
4		*	CBE1025-0281A				SCREW M10x30			
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]			
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]		SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]				 DE HOOGE HOEK 19A 3927 GG RENSWOUDE HOLLAND POSTBOX 460 MILWAUKEE WI 53201-0460 USA			
			EAS a global company							
			3,2  FINISH UNLESS SPECIFIED Raµm [Raµ]							
			SCALE 1:1							
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED							DESCRIPTION DIE LIFTER MECHANICAL BALL 28			
GROUP TECH. CODES	C.		DO NOT SCALE DRAWING	DR. lodderd	DATE 3/4/2013		DRAWING NO. EMB28-...		Rev	9/02
	M.			CH.	DATE					A3