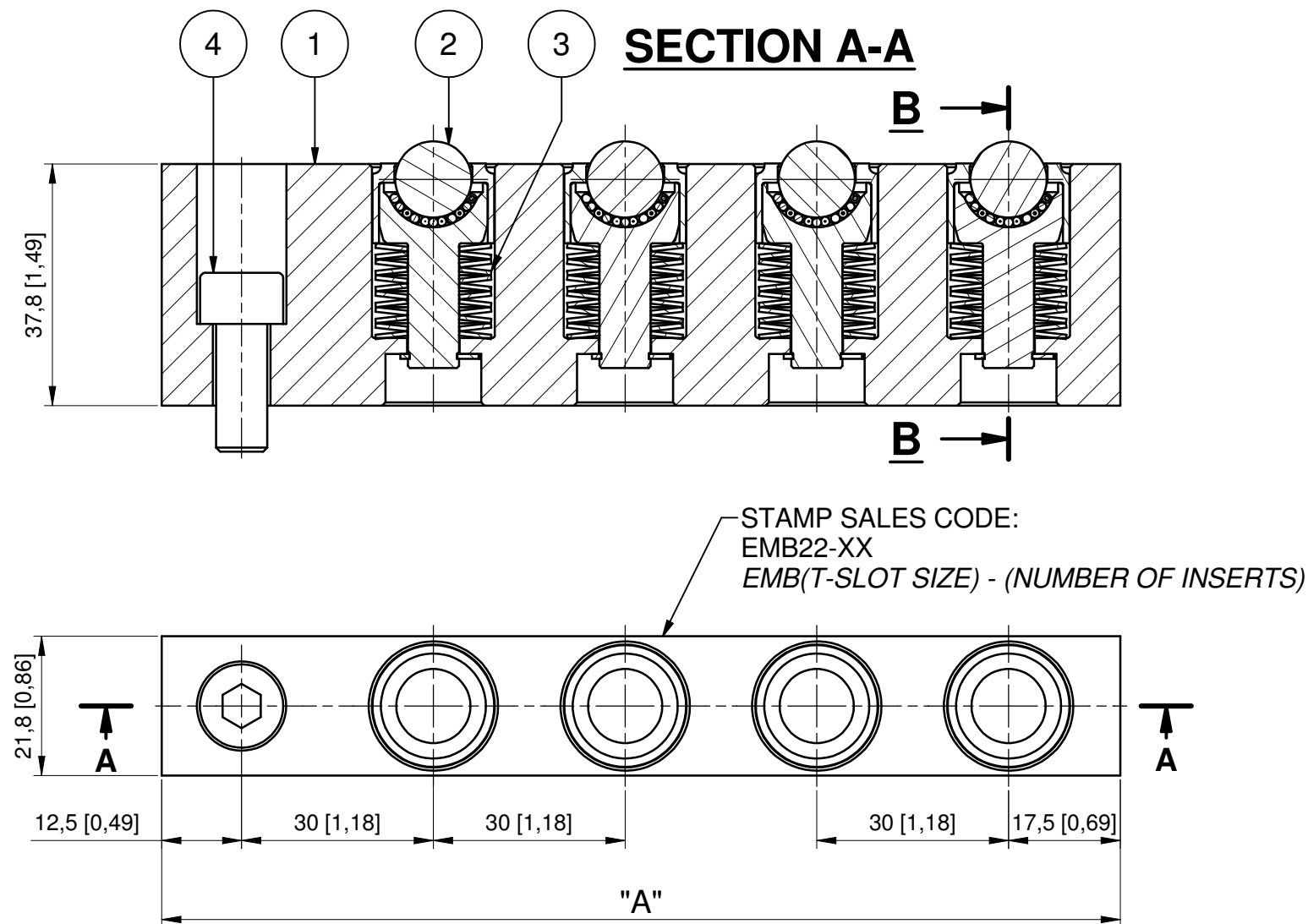
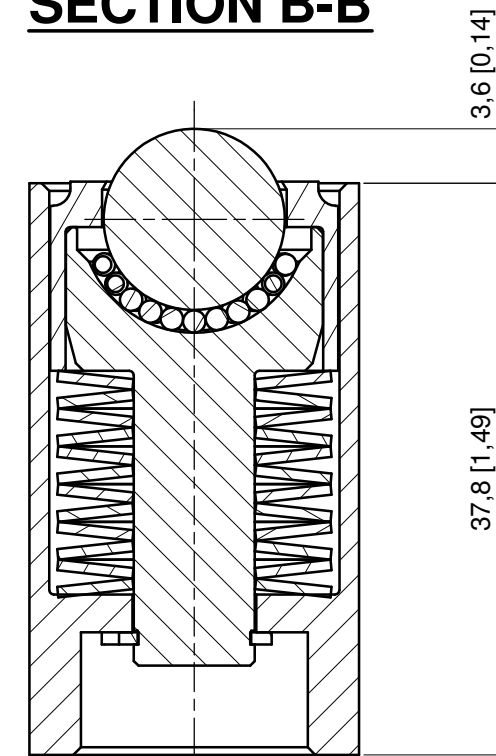
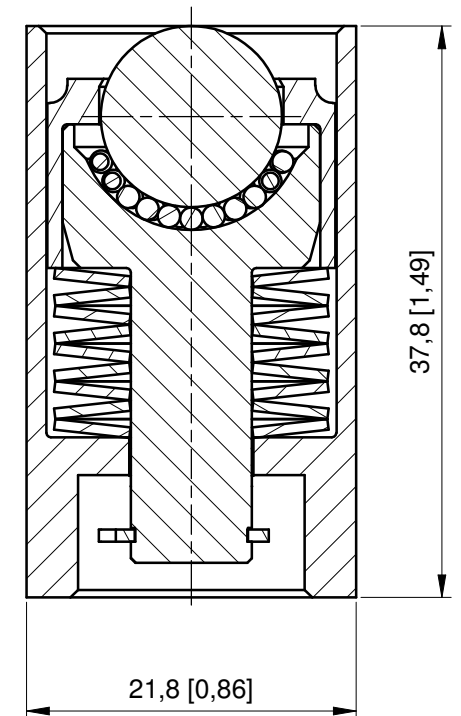




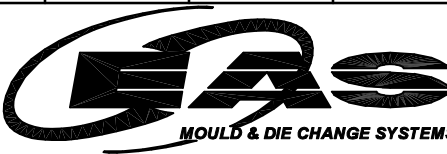
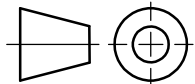
SECTION B-B



LOADED DIE LIFTER



EMB22 LENGHT				
FB390-005	LENGHT "A"	EMB22-680 (QTY)	EMB22-690 (QTY)	CBE821-0281A (QTY)
3	120	3	3	1
4	150	4	4	1
5	180	5	5	1
6	210	6	6	1
7	240	7	7	1
8	270	8	8	1
9	300	9	9	1
10	330	10	10	1
11	360	11	11	1
12	390	12	12	1
13	420	13	13	1
14	450	14	14	1
15	480	15	15	1
16	510	16	16	1
17	540	17	17	1
18	570	18	18	1
19	600	19	19	1
20	630	20	20	1

Parts List										
ITEM		QTY	PART NUMBER				DESCRIPTION			
1		*	FB390-005				BASE EMB22			
2		*	EMB22-690				PLUNGER ASSY			
3		*	EMB22-680				SPRING ASSY			
4		*	CBE821-0281A				SCREW M8x20			
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM[inch]						TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADII UNLESS SPEC. ± MM[inch]			
SIZE	0.5-6 [.02-.24]	6-30 [.24-1.18]	30-120 [1.18-4.72]	120-315 [4.72-12.40]	315-1000 [12.40-39.37]		SIZE	0.5-3 [.02-.12]	3-6 [.12-.24]	6-30 [.24-1.18]
TOL.	0.1 [.004]	0.2 [.008]	0.3 [.012]	0.5 [.02]	0.8 [.03]	± 1°	TOL.	0.2 [.008]	0.5 [.02]	1 [.04]
SPECIFICATIONS			DIMENSIONS IN BRACKETS ARE IN [INCH]			 MOULD & DIE CHANGE SYSTEMS DE HOOGHE HOEK 19A 3927 GG RENSWOUDE HOLLAND POSTBOX 460 MILWAUKEE WI 53201-0460 USA				
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED			EAS a global company							
			3,2 FINISH UNLESS SPECIFIED √ Raµm [Raµ]							
			SCALE 1 : 1							
GROUP TECH. CODES	C.			DO NOT SCALE DRAWING	DR. lodderd CH.	DATE 3/4/2013	DRAWING NO. EMB22-...		Rev	9/02
	M.					DATE				A3