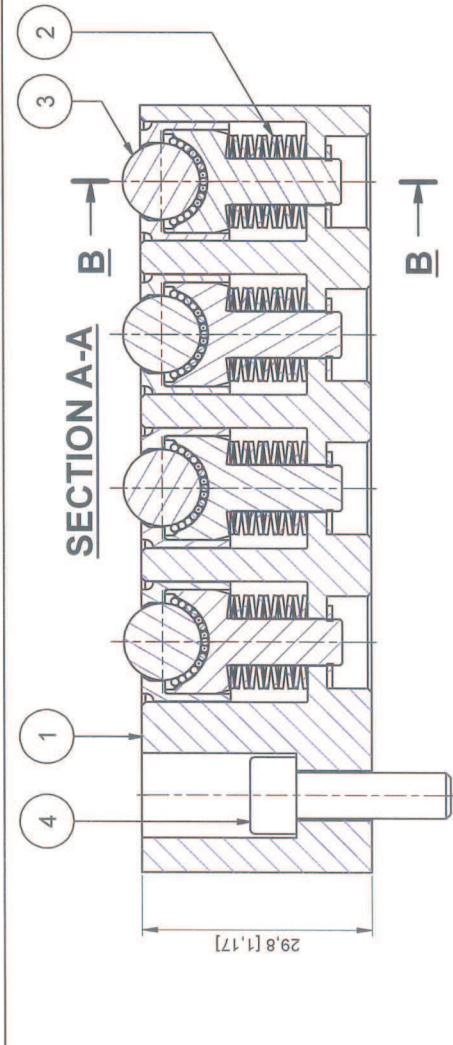
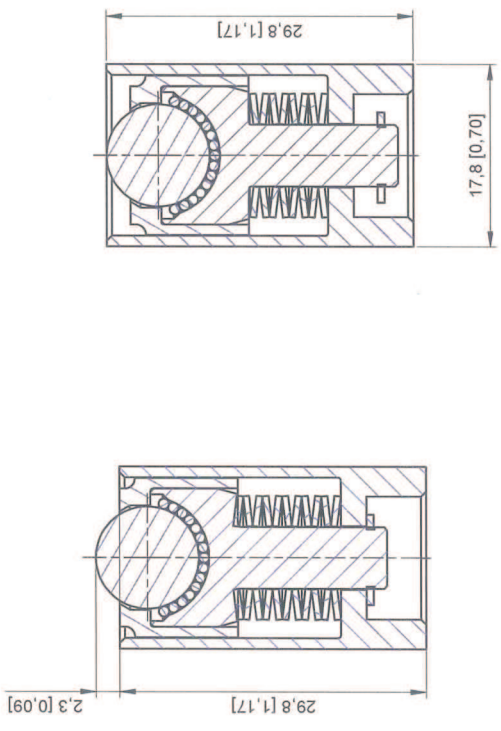




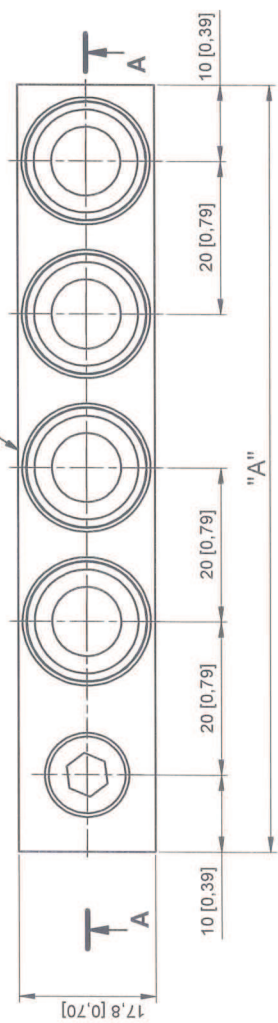
SECTION A-A

LOADED DIE LIFTER



SECTION B-B

STAMP SALES CODE:
EMB18-XX
EMB(T-SLOT SIZE) - (NUMBER OF INSERTS)



EMB22 LENGHT		EMB22-680 (QTY)		EMB22-690 (QTY)		CBE821-0281A (QTY)	
FB390-005	LENGHT "A"	3	4	5	6	7	8
3	80	3	4	5	6	7	8
4	100	4	5	6	7	8	9
5	120	5	6	7	8	9	10
6	140	6	7	8	9	10	11
7	160	7	8	9	10	11	12
8	180	8	9	10	11	12	13
9	200	9	10	11	12	13	14
10	220	10	11	12	13	14	15
11	240	11	12	13	14	15	16
12	260	12	13	14	15	16	
13	280	13	14	15	16		
14	300	14	15	16			
15	320	15	16				
16	340	16					

Parts List				DESCRIPTION	
ITEM	QTY	PART NUMBER			
1	*	FB307-005		BASE EMB18	
2	*	MB18-680		SPRING ASSY	
3	*	MB18-690		PLUNGER ASSY	
4	1	CCA621.028-1A		SCREW M6x20	
TOLERANCES ON DIMENSIONS UNLESS SPECIFIED ± MM [inch]				TOL. ON ANGLES UNLESS SPEC.	TOL. ON RADI UNLESS SPEC. ± MM [inch]
SIZE	0.5-6 [02-24]	6-30 [24-118]	30-120 [118-472]	315-1000 [1240-3937]	6-30 [24-118]
TOL.	0.1 [004]	0.2 [008]	0.3 [012]	0.5 [02]	0.6 [024]
SPECIFICATIONS				DIMENSIONS IN BRACKETS ARE IN [INCH]	
EAS a global company				EAS	
3.2 FINISH UNLESS SPECIFIED				DE HOOGHE HOEK 19A 3927 GG RENSWOUDE HOLLAND	
SCALE 1:5				POSTBOX 460 MILWAUKEE WI 53201-Q460 USA	
ALL ANGULAR DIMENSIONS ARE ± 1° UNLESS SPECIFIED				DESCRIPTION	
DO NOT SCALE DRAWING				DIE LIFTER	
GROUP TECH. CODES				MECHANICAL BALL 18	
C. M.				DRAWING NO. EMB18-...	
				Rev 9/02	
				A3	